

The removal of welded steel shall be done by chipping, grinding, oxygen cutting, oxygen gouging, or air carbon arc gouging and in such a manner that the remaining welded steel or base steel is not nicked or undercut. Defective portions of the welding shall be removed without substantial removal of the base steel.

INSTALLATION

1. Installation Program

a. Prerequisite Condition

Prior to executing steel fabrication and field installation, the Contractor shall prepare a comprehensive installation program including engineering supervision organization, fabrication procedures, field installation procedures, material application, machinery applications, inspection procedure, scope and standard of quality judgment, and submit to the Engineer for approval.

b. Special Technical Engineering

Special technical engineering different from contract specifications can be applied upon receiving approval of the Engineer.

2. Installation Requirement

a. Setting of Anchor Bolt and Others

- a. 1. Anchor bolts shall be set in accurate position by using templates.
- a. 2. The setting method shall be proposed to the Engineer for his approval before setting starts.
- a. 3. The threads of bolt shall be cured with an appropriate method against rust and/or any damage before tightening.
- a. 4. Non-shrink mortar shall be placed under base plates, well cured to obtain the sufficient strength before bearing loads are applied to base plates.

b. Temporary Bracing

- b. 1. Temporary bracing shall be installed as necessary to stay assemblies and assume loads against forces due to transport, erection operations or other work.
- b. 2. Temporary bracing shall be maintained in place until permanent work is properly connected and other construction installed as necessary for support, bracing or staying of permanent work.
- b. 3. Extent and quality of temporary bracing shall be as necessary against wind and other loads, including seismic loads not less than those for which the permanent structure is designed to resist.

c. Adequacy of Temporary Connections

During erection, temporary connection work shall be securely made by bolting and/or welding for all dead load, wind and erection stresses.

d. Alignment

No permanent bolting or welding shall be done until the alignment of all parts with respect to each other shall be true within the respective tolerances required.

e. Field Welding

- e. 1. Any shop paint or surfaces adjacent to joints where field welding is to be executed shall be wire brushed to remove paint/primer.
- e. 2. Field welding shall conform to the requirements specified herein, except as approved by the Engineer.

f. High Strength Bolts

Final tightening of high strength bolts shall be done by using manufacturer's power operated equipment without any overstress to the threads.

g. Correction of Errors

- g. 1. Corrections of minor misfits by use of drift pins, and reaming, chipping or cutting will be permitted and shall be provided as part of erection work.
- g. 2. Any errors to be corrected or adjusted, preventing proper assembly, shall be immediately reported to the Engineer, and such corrections or adjustments shall be made as necessary and approved by the Engineer.
- g. 3. Cutting or alterations other than as approved will not be permitted.

h. Erection

- h. 1. Erection and installation shall be as per approved shop drawings.
- h. 2. Each structural unit shall be accurately aligned by the use of steel shims, or other approved methods so that no binding in any moving parts or distortion of any members occurs before it is finally fastened in place.
- h. 3. Operations, procedures of erection and bracing shall not cause any damage to works previously placed nor make overstress to any of the building parts or components. Damage caused by such operations shall be repaired as directed by the Engineer at no extra cost to the Employer.

GALVANIZING**PREPARATION**

All mild steel parts exposed to weather shall be hot-dipped galvanized after fabrication in accordance with the requirements of ASTM A 123 or ASTM A 153. Prior to galvanizing, the surfaces shall be cleaned of dirt, weld splatter, grease, slag, oil, paint or other deleterious matters. The steel surfaces shall be chemically de-scaled and cleaned with the same abrasive blast or other suitable method as approved by the Engineer.

COATING

The zinc coating shall consist of uniform layers of commercially pure zinc free from abrasions, cracks blisters, chemical spots or other imperfections, and shall adhere firmly to the surface of the steel. The weight of zinc coating per square meter of actual surface shall not be less than

550 grams. Any surface damaged subsequent to galvanizing shall be given two coats of approved zinc rich paints.

PAINTING

This work shall consist of the preparation of the metal surfaces, the application, protection and drying of the painted surfaces, and supplying of all tools, tackle, scaffolding, labor and materials necessary for the entire work. Painting shall be applied in the field or shop as approved by the Engineer.

Unless otherwise specified or approved, all painting work for structural steel shall comply with the requirements of this Section.

SHOP PAINTING

All structural steel shall be given a shop primer after fabrication and cleaning before delivery to the site.

All steel work shall be thoroughly dried and cleaned of all loose mill scale, rust and foreign matters by means of sand blasting or other suitable methods approved by the Engineer before shop painting shall be applied. Each individual piece shall be painted prior to assembly. Portions where field welding or field contact with concrete is required shall not be painted.

Except for galvanized surfaces and items to be encased in concrete, all clean ferrous metal surfaces should be properly prepared and provided with an approved protective coating system of the required thickness in accordance with the approved plan.

FIELD PAINTING

After erection, the Contractor shall thoroughly prepare and clean the entire surface of all structural steel from all dirt, grease, rust or other foreign matters. The entire surface of all members shall then be field painted.

MATERIALS

1. Structural Steel Work

- a. After surface preparation, steelwork shall be given one coat of approved prefabricating primer.
- b. Before final assembly of steelwork at the fabricator's shop, two shop coats of special red lead primer shall be applied to the surface of sections to be in permanent contact, meeting faces and all other concealed surfaces. After final assembly, but before delivery to the project site, the steelwork shall likewise be given two shop coats of special red lead primer.

2. Galvanized Steelwork

All galvanized steelwork shall be treated with zinc chromate two-pack etch primer followed by one coat of non-etch zinc chromate primer.

3. Miscellaneous Metal Work

Unless otherwise specified in other Sections of the Specifications or shown on the drawing, miscellaneous metal works such as ladders, structural steel ladder rungs, etc. shall be given two shop coats of epoxy primer and two coats of epoxy enamel.

CONSTRUCTION METHODS

1. Cleaning of Surfaces

Surfaces of metal to be painted shall be thoroughly cleaned; removing rust, loose mill scale, dirt, oil or grease, and other foreign substances. Unless cleaning is to be done by sand blasting, all weld areas, before cleaning is started, shall be neutralized with a proper chemical, after which they shall be thoroughly rinsed with water.

Three methods of cleaning are provided herein. The particular method to be used shall be as directed by the Engineer.

2. Hand Cleaning

The removal of rust, scale, and dirt shall be done by the use of metal brushes, scrapers, chisels, hammers or other effective means. Oil and grease shall be removed by the use of gasoline or benzene.

Bristle or wood fiber brushes shall be used for removing loose dirt.

3. Sandblasting

All steel shall be cleaned by sandblasting. The sandblasting shall remove all loose mill scale and other substances. Special attention shall be given to cleaning of corners and re-entrant angles. Before painting, sand adhering to the steel in corners and elsewhere shall be removed. The cleaning shall be approved by the Engineer prior to any painting which shall be done as soon as possible before rust forms.

4. Flame Cleaning

All metal, except surface inside boxed members and other surfaces which shall be inaccessible to the flame cleaning operation after the member is assembled, shall be flame cleaned in accordance with the following operations.

- a. Oil, grease, and similar adherent matter shall be removed by washing with a suitable solvent. Excess solvent shall be wiped from the work before processing with subsequent operations.
- b. The surface to be painted shall be cleaned and dehydrated (free from occluded moisture) by the passage of oxyacetylene flames which have an oxygen to acetylene ratio of at least 1.0. The oxyacetylene flames shall be applied to the surfaces of the steel in such a manner and at such speed that the surfaces are dehydrated; dirt, rust loose scale in the form of blisters or scabs, and similar foreign matters are freed by the rapid, intense heating by the flames. The number arrangement and manipulation of the flames shall be such that all parts of the surfaces to be painted are adequately cleaned and dehydrated.
- c. Promptly after the application of the flames, the surfaces of the steel shall be wire brushed, hand scraped wherever necessary, and then swept and dusted to remove all free materials and foreign particles.
- d. Paint shall be applied promptly after the steel has been cleaned and while the temperature of the steel is still above that of the surrounding atmosphere.

5. Weather Conditions

a. Exterior Coatings

Coatings to surface shall not be applied during foggy or rainy weather, or under the following surface temperature conditions: below 4°C, or over 35°C, unless approved by the Engineer.

b. Interior Coatings

Coatings shall be applied when surfaces to be painted are dry and the following surface temperatures can be maintained: between 18 to 35°C during the application.

6. Application

a. Paint shall be factory tinted and mixed. All paint shall be field mixed before applying in order to keep the pigments in uniform suspension.

b. Field Painting

When the erection work is complete, including all bolting and straightening of bent metal, all adhering rust, scale, dirt, grease or other foreign materials shall be removed as specified above.

As soon as the Engineer has examined and approved each steel and metal works structures, all field bolts, all welds, and any surfaces from which the top or first coat of paint has become worn off, or has otherwise come defective shall be cleaned and thoroughly covered with one coat of paint.

Surfaces to be bolted and surfaces which shall be in contact with concrete, shall not be painted. Surfaces which shall be inaccessible after erection shall be painted with such field coats as are required. When the paint applied for retouching the shop coat has thoroughly dried, and the field cleaning has been satisfactorily completed, such field coats as are required shall be applied. In no case shall a succeeding coat be applied until the previous coat is dry throughout the full thickness of the paint film. All small cracks and cavities which were not sealed in a watertight manner by the first field coat shall be filled with a pasty mixture of red lead and linseed oil before the second coat is applied.

The following provision shall apply to the application of both coats. To secure a maximum coating on edges of plates or shapes, bolt heads and other parts subjected to special wear and attack, the edges shall first be striped with a longitudinal motion and the bolt heads with a rotary motion of the brush, followed immediately by the general painting of the whole surface, including the edges and bolt heads.

The application of the second field coat shall be deferred until adjoining concrete work has been placed and finished. If concreting operations have damaged the paint, the surface shall be re-cleaned and repainted.

c. General Manners

Painting shall be done in a neat and workmanlike manner. Paint may be applied with hand brushes or be spraying, except aluminum paint which preferably shall be applied by spraying. By either method the coating of paint applied shall be smoothly and uniformly spread so that no excess paint shall collect at any point. If the work done by spraying is not satisfactory to the Engineer hand brushing shall be required.

d. Brushing

When brushes are used, the paint shall be so manipulated under the brush as to produce a smooth, uniform, even coating in close contact with the metal or with previously applied paint, and shall be worked into all corners and crevices.

e. Spraying

Power spraying equipment shall be used to apply the paint in a fine spray. Without the addition of any paint, the sprayed area shall be immediately followed by brushing, when necessary, to secure uniform coverage and to eliminate wrinkling, blistering and air holes.

f. Removal of Paint

If the painting is unsatisfactory to the Engineer the paint shall be removed and the metal thoroughly cleaned and repainted.

ITEM 10A : FINISHES

GENERAL

General Requirements contain provisions and requirements essential to these Specifications; and apply to this section, whether or not referred to herein.

SCOPE OF WORK

The work covered by this section consists of furnishing all labor, materials, equipment, tools and incidentals necessary to undertake, complete all finishing works as indicated on the drawings and as specified herein.

Wall, floor, ceiling and other finishing works shall include but are not limited to the following:

WALLS

Exterior

- a. Plain cement finished painted with elastomeric paint.

Location as shown in the plans and elevations.

Interior

- a. Plain cement finished painted with elastomeric paint.
- b. 300mm x 600mm Vitrified Glazed Tiles
- c. 12mm thick Fiber cement board on at least Ga.25 thick uncoated metal galvanized C- shaped studs framing.

Locations are shown in the plans and elevations.

Stud: 76 mm (3 inches)

3.00 meter length

Track: 76 mm (3 inches)

3.00 meter length

Board: 1.20 x 2.40 x 12mm fiber cement

Fiber Cement Surfaces

SUBMITTALS

- a. Manufacturer's product data for each type of product specified.
- b. Samples

(1) 300 mm x 300 mm 2 sets of required mockup.

(2) Miscellaneous product samples such as joint tapes and compounds.

Application and Finishing

- 1. Apply and finish fiber cement panels as per specifications by manufacturer for flush jointed.

- b. Install fiber cement panels in manner which minimizes the number of end-butt joints or to avoid where possible.
- c. Install exposed fiber cement panel with face side out. Do not install imperfect, damages or damp boards. Bat boards together for slight contact at edges and ends with not more than 1.5 mm open space between boards. Do not force into place.
- d. Locate either edge or end joints over supports, except in horizontal applications where intermediate support is provided behind end joints. Position boards so that like edges abut, tapered edges against tapered ends. Do not place tapered edges against cut edges or ends. Stagger vertical joints over different studs on opposite sides of partitions.
- e. Attach fiber cement panel for supplementary framing and blocking provided for additional support at openings and cutouts.
- f. Space fasteners in fiber cement boards in accordance with referenced application and finishing standard and manufacturer specifications

Methods Panel Application

- a. Follow specifications by manufacturer.
- b. Install fiber cement panel as follows, and as indicated on the drawings.
- c. Apply fiber cement panels to support as follows:
Fasten to steel framing with adhesive and supplementary screws as per recommendation by manufacturer.

Finishing of Fiber Cement Boards

- a. Apply to joint treatment at fiber cement panels joints (both directions); penetrations; fasteners head, surface defects and elsewhere as required to prepare works for decoration.
- b. Finish fiber cement panels as per recommendation by manufacturer.

Protection

- a. Provide final protection and maintain conditions, in a manner suitable to installer that ensures fiber cement panel construction being without damage or deterioration at time of substantial completion.

Plain Cement Finish

a. Surface Preparation

All surfaces shall be cleaned and projections, dust, loose particles and other materials, which would prevent good bond, shall be removed.

Plaster shall not be applied directly to concrete and masonry surfaces coated with bituminous compounds and surfaces previously painted or plastered.

All surfaces shall be thoroughly wet before plastering.

b. Trial Mix

A trial mix of at least three (3) different water-cement ratios for a proposed mix shall be prepared under full scale conditions and adequate workability. The proportions by weight of cement to the weight of sand shall not be less than one part of Portland cement to two parts of sand.

The proportion of cement-sand and water necessary to produce the cement plaster of the required consistency shall be subject to the approval of the Engineer. Such approval may be withdrawn at any time and a change in proportions may be required. Based on the approved mix proportions, the Contractor shall prepare a list showing the number of kilograms of the various materials to be used in the cement plaster finish mix.

No cement plaster finish shall be started without an approved trial mix by the Engineer.

c. **Cement Finish Application**

A brown coat with sufficient pressure shall be applied to fill the gaps, and to secure a good bond. Moistened for 48 hours, each coat of cement plaster shall be kept after application and allow to dry.

A finish coat shall be applied after the brown coat has set. The brown coat shall be moistened before application of the finished coat. Finish coat shall be floated to plumb, even planes and surfaces.

Final plaster finishes shall be rubber sponged.

d. **Tolerance**

The Contractor shall finish plaster work plumb, level, square and true within tolerance of 3mm in 3 meters, without cracks and other imperfections.

e. **Patching and Cleaning**

Upon completion of the building, and when directed, all loose, cracked, damaged or defective plastering shall be cut out and re-plastered in a satisfactory and approved manner.

Painting Works

a. **Surface Preparation**

Allow new masonry to dry for 14 days (for exterior surfaces) to 28 days (for interior surfaces) under normal conditions before painting. Surface to be painted should be clean and dry, free from oil, grease, dirt, dust, contaminants, and all loose grit and mortar.

Without mesh:

1st Coat: Elastomeric Wall Covering Sealer

2nd and 3rd Coat: Elastomeric Wall Covering Basecoat

4th Coat: Elastomeric Wall Covering Topcoat

With mesh:

1st Coat: Elastomeric Wall Covering Sealer

2nd Coat: Elastomeric Wall Covering Basecoat

Reinforcing Membrane: Fiberglass Matting
3rd and 4th Coat: Elastomeric Wall Covering Basecoat

5th Coat: Elastomeric Wall Covering Topcoat

Wall Ceramic Tiles

- a. Wall tiles shall be glazed ceramic tiles color as per Architect's approval.
- b. Trimmers and moulding shall be lustrous, glazed with size and color corresponding to wall tiles.
- c. Portland cement, sand, bonding compound, lime and water shall conform with the requirements.

FLOORS

F1 1200mm x 600mm Floor Tiles (Porcelain Lappato Finish, White Terrazzo)

- a. Security Inspection/ XRay Area
- b. Queuing Area
- c. Pre Departure /Waiting Area

Locations are shown in the plan.

F2 600mm x 600mm Floor Tiles, (Porcelain Tile Finish, Gray Terrazzo)

- a. Security Inspection/ X-Ray Area (Accent)
- b. Queuing Area
- c. Landscape Area
- d. Escalator Area
- e. Stairs

Locations are shown in the plan.

F3 600mm x 600mm Floor Tiles, (Porcelain Tile Finish, Speckled Beige)

- a. Ballistic Room
- b. Security Office
- c. Terminal Fee Room
- d. Terminal Management Office

F4 600mm x 600mm Floor Tiles, (Unglazed Porcelain Tile Finish, Light Gray)

- a. Rentable Stalls
- b. Male Toilet
- c. Female Toilet
- d. PWD Toilet
- e. All Gender Toilet
- f. Service Area
- g. Electrical Rooms
- h. Control Rooms
- i. Fire Exits

Locations are shown in the plan.

F5 600mm X 600mm Floor Tiles, (Non-Slipped Finish, Gray)

- a. Outdoor Hallway
- b. Steps
- c. Landing

Locations are shown in the plan.

F6 200mm X 1200mm Floor Tiles, (Porcelain Matte Finish, Wood Look)

- a. VIP Lounge
- b. Clinic
- c. Nursing Mother/ Diaper Changing Room

Locations are shown in the plan.

F7 Washed Concrete Finish

- a. Pre- Departure / Waiting Area Accent Floor Finish

Locations are shown in the plan.

F8 Non- Skid Rough Cement Finish

- a. Ramp

Locations are shown in the plan.

F9 Waterproofed Floor Finish

- a. All Toilets
- b. Rentable Spaces
- c. Service Area
- d. Landscaped Area

Locations are shown in the plan.

a. Floor tiles shall be color varies and as shown on the drawings or to be designated by the Architect.

b. Portland Cement, sand, water and adhesive shall conform with the requirements.

c. Floor tiles shall be delivered in the manufacturer's original unbroken packages or containers that are labeled plainly with the manufacturer's name and brand. Containers shall be grade scaled. Materials shall be stored in dry weathertight enclosures, and shall be handled in a manner that will prevent the inclusion of foreign materials and damage by water or dampness.

EXECUTION

Floor Tiles

a. Mortar Preparation

Mortar mix proportion and preparation shall be in accordance with the requirements.

b. Surface Preparation

Surfaces to receive the tiles shall be clean, free of dust, dirt, oil, grease, and other deleterious substances. Floor tile operations in spaces receiving wall tile shall not be started until wall tile installation has been completed. Before tile is applied with a dryset mortar bed, the structural floor shall be tested for levelness or uniformity of slope by flooding it with water. Areas where the water ponds shall be filled and leveled with mortar and shall be retested before the setting bed is applied.

c. Placing of Setting Beds and Floor Tile

Mortar setting beds shall have a minimum thickness of 20mm for floors. The structural concrete slab shall be soaked thoroughly with clean fresh water on the day before the setting bed is to be applied. Immediately preceding the application of the setting bed, the structural slab shall again be wetted thoroughly, but no free water shall be permitted to remain on the surface.

A skim coat of neat Portland cement mortar shall then be applied not more than 4mm thick. The mortar shall be spread until its surface is true and even and thoroughly compacted, either level or sloped uniformly for drainage, as the case requires. A setting bed, as large as can be covered with tile before the mortar has reached its initial set, shall be placed on one operation; but in the event that more setting mortar has been placed than can be covered, the unfinished portion shall be removed and cut back to a clean beveled edge.

All mounted tiles shall be soaked in clean water a minimum of one hour before they are set. Absorptive mounted tile shall be dampened by placing sheets on a wetted cloth in a shallow pan before setting. No free water shall remain on the tiles at the time of setting. Before the initial set has taken place in the setting bed, a skim coat of neat Portland cement mortar, 0.7mm to 1.6mm thick, shall be trowelled or brushed over the setting bed and/or the back of the tile, or a thin layer of Portland cement, 0.79mm to 2mm thick, may be hand-dusted uniformly over the setting bed and worked lightly with a trowel or brush until thoroughly damp.

The tiles shall then be pressed firmly upon the setting bed, and beaten into the mortar until true and even with the plane of the finished floor line. Beating and leveling shall be completed within one hour after placing tiles or sheets. Borders and defined lines shall be laid before the field or body of the floor. Where floor drains are provided, the floors shall be sloped to drain properly to the drains. Intersections and returns shall be formed accurately.

Cutting of tile, where necessary, shall be done along the outer edges of the floor. As far as practicable, no tiles of less than half size shall be used. Cutting and drilling of tiles shall be done neatly without marring the tile surfaces. The cut edges of tile against trim, bases, thresholds, pipes, built-in fixtures, and similar surfaces shall be ground and jointed carefully. Tile shall fit closely and neatly at all plumbing fixtures and around electrical outlets, pipes and fittings so that cover plates or escutcheons will overlap the tiles properly. Tiles shall be secured firmly in place and loose tiles or

tiles sounding hollow shall be removed and replaced. All lines shall be kept straight, parallel, and true, and all finished surfaces brought to true and even planes. The inner edges of borders shall be kept straight and, where practicable, shall form right angles at all returns. The paper and glue shall be removed from mounted tile, without using excess water, within one hour after installing the tiles.

Joints shall be parallel and uniform in width, plumb, level and in alignment. End joints in broken-joint work shall be made as far as practicable, on the center lines of adjoining tiles. Except in special arrangement and design, as indicated or specified, square tiles shall be set with straight joints, and oblong tiles shall be set with broken joints.

Joint widths shall be uniform and spaced to accommodate the tile in the given spaces with a minimum of cutting. Tiles shall be wetted, if they have become dry, before applying grout. Joints 3.2 mm or less in width shall be grouted with a neat Portland cement grout of the consistency of thick cream. Other joints shall be pointed with mortar consisting of one part Portland cement and two parts pointing sand. The grout or mortar for joints on floors shall be white Portland cement or as specified by the Engineer. Grout pointing mortar shall be forced into joints by using trowel, brush or finger application. Before the grout or mortar sets, the joints of cushion edge tile shall be struck or tooled to the depth of the cushion, filling all skips or gaps, and the joints of square edged tiles shall be filled completely flush with their surface. Dark cement shall not be seen through grouted white joints.

All surplus mortar or grout shall be removed before it has set or hardened.

d. **Cleaning and Curing**

Floors shall be covered with waterproofed paper with all joints lapped at least 96 mm and allowed to damp cure for at least 72 hours before foot traffic is permitted thereon.

All completed tile work shall be thoroughly sponged and washed diagonally across joints, and finally polished with clean, dry cloth. Acid cleaning of unglazed tile, when necessary, shall not be done within ten days after setting the tile. All metal shall be covered with approved grease and the tile shall be wetted with clean water, before tile is cleaned with 10% muriatic acid solution. After acid cleaning, the tile shall be flushed with clean water, and the grease coating on metal shall be removed.

Finished tile floors shall be covered with clean building paper before foot traffic is permitted on them. Board walkways shall be placed on floors that are to be continuously used as passage ways by workmen. Thresholds shall be covered with boards. Tiles vertical outside corners (external angles) shall be protected with board corners strips in areas used as passage by workmen.

Ceiling

1. Interior

1. C1 - 1200mm x 600mm x 0.70mm Thick Aluminum Clipped-in Perforated Panels, Bone White or Approved equivalent.

The aluminum shall be high strength, heat-treatable alloy which provides good formability and weldability and good corrosion resistance. It shall be suitable for a wide variety of architectural applications and of commercial quality unless specified in the Plans. It shall conform to the applicable requirements of ASTM B 209M, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate.

Panel shape and sizes shall be as indicated in the Plans or as approved.

Aluminum panels shall be equipped with perimeter welded metal frames, return edges, borders mounting holes attachment brackets and clips. It shall be dimensioned as indicated on the Plans and as approved by the Engineer with a width and length tolerances of + 2.0mm and + 4.0 mm respectively.

- a. Waiting/Seating Area
- b. Waiting Area / Dining Area

Locations are shown in the plan.

2. C2 - 600mm x 600mm x 19mm Thick Mineral Fibre Acoustical Lay-in Panel on Galvanized Steel Exposed Grid and Framing Finished with Low Sheen White Enamel or Approved Equivalent

- a. Terminal Management Office
- b. Terminal Manager's Office

Locations are shown in the plan.

3. C3 - 12mm Thick Gypsum Board Painted On 0.40mm Thick Galvanized Steel Ceiling Suspension System @ 0.40m O.C. (Furring), 600mm O.C. (Carrying Channel) and 0.60m O.C. Both Ways (Suspension Rod)

- a. Security/ Inspection Area
- b. Waiting Area/ Seating Area
- c. Waiting Area/ Dining Area
- d. Ballistic Room
- e. Security Room
- f. Terminal Fee Room
- g. Information Counter
- h. Male Toilets
- i. Female Toilets
- j. PWD Toilets
- k. Male & Female Foot Bathrooms
- l. Ecumenical Rooms
- m. Control Rooms
- n. Electrical Rooms
- o. Pantry
- p. Clinic
- q. Diaper Changing/ Nursing Mother Room
- r. VIP Lounge 1 & 2
- s. Fire Exits
- t. Play Lot
- u. Elevator Lobby
- v. Rentable Spaces

Locations are shown in the plan.

4. C4 - 50mm X 100mm WPC Baffle Ceiling with 100mm Spacing on 12mm Thick Gypsum Board, Painted Finish (Black)

- a. Security/ Inspection Area
- b. Queuing Area
- c. Waiting Area/ Dining Area

Locations are shown in the plan.

- 5. C5 - 4mm Thick Aluminum Composite Panel, (Blue)
 - a. Entrance
 - b. Canopy
 - c. Boarding Gates

Locations are shown in the plan.

- 6. C6 - Painted Underslab
 - a. Outdoor Stairs

Locations are shown in the plan.

SUBMITTAL

1. Shop drawings for all finishing and painting works for the building shall be submitted in advance to allow twenty-eight days for review and approval. Shop drawings shall indicate materials and details of finishing works. The Contractor shall be responsible for all errors of detailing and fabrication, and for the correct finishing work items shown on the shop drawings.
2. The Contractor, before placing order for the finishing materials shall submit to the Engineer for approval representative samples of finishing materials. No placing of orders for material for finishing works shall be made without his approval.
3. Samples of all walls finishes, measuring not less than 1000mm x 1000mm shall be submitted to the Engineer for approval as to its finish texture and workmanship.

GRANITE TILES

- a. Selected granite slabs for toilet countertops, fascia and splashboard. Dimensions as shown in the drawings.
- b. Shall be sound material with uniform and favorable working qualities and with very limited natural faults.
- c. Color, veining and quality shall be approved by Engineer.
- d. Veining shall run vertically on all vertical surfaces and direction of veining shall continue in same directions over horizontal surfaces except as directed by the Engineer.
- e. Sealer
 - e. 1. Shall be a commercial penetrating type free from harmful alkali or acid content specially prepared for marble work
 - e. 2. Shall have a Ph factor between 7 and 9
 - e. 3. Shall not discolor
 - e. 4. Shall produce a slip resistant surface
 - e. 5. Shall have a flash point not less than 35 °C

f. **Cleaning fluid**

- f. 1. Shall be commercial neutral liquid type especially prepared for marble work
- f. 2. Shall have a Ph factor between 7 and 9
- f. 3. Shall be free from crystallizing salts or water soluble alkaline salts
- f. 4. Shall be biodegradable and phosphate free

INSTALLATION OF DOORS / GLASS PANELS

1. Surface Preparation

Ensure surfaces to receive panels are structurally sound, even, smooth, clean, dry, and free from defects detrimental to work.

DOORS

D-1 - 1.5mm thick Aluminum Framed Powder Coated Finish with 10 mm thick Reflective Tempered Glass Double Swing Door w/ Fixed Transom Window (1.89m x 2.845m)

D-2 - 1.5mm thick Aluminum Framed Powder Coated Finish with 8mm thick Reflective Tempered Glass (1.00m x 2.15m)

D-3 - 1.5mm thick Aluminum Framed Powder Coated Finish with 8mm thick Reflective Tempered Glass 4-Panel Sliding Door w/ Fixed Transom Window (3.60m x 3.00m)

D-4 - Cold Rolled Steel Fire Rated Emergency Exit Door w/ Panic Push Bar Lock (1.00m x 2.15m)

D-5 - 1.5mm thick Aluminum Framed Powder Coated Finish with 10mm Reflective Tempered Glass Swing Door w/ Fixed Transom Window (0.90m x 3.00m)

D-6 - Marine Plywood Finish Flush Door w/ 8mm thick Clear Glass Vision Panel (0.90m x 2.15m)

D-7 - PVC Door w/ Vent Louver (0.80m x 2.15m)

D-8 - Marine Plywood Finish Flush Door (0.90m x 2.15m)

D-9 - Marine Plywood Finish Flush Door (0.80m x 2.15m)

D-10- PVC Door w/ Vent Louver (0.90m x 2.15m)

D-11 - PVC Door w/ Vent Louver (1.00m x 2.15m)

D-12- PVC Bifold Door (D-12) (0.90m x 2.15m)

D-13 - PVC Louver Double Swing Door (1.00m x 2.15m)

D-14 - PVC Louver Double Swing Door (1.40m x 2.15m)

D-15 - Marine Plywood Finish Flush Double Swing Door (1.40m x 2.15m)

D-16 - PVC Louver Double Swing Door (0.85m x 2.15m)

D-17 - Cold Rolled Steel Door (1.00m x 2.15m)

GLASS PANEL

(Including Door Schedules In Dimension)

GP – 1 - 12mm thick Frameless Tempered Clear Glass Partition in Powder Coated Aluminum Channel (14.50m x 3.00m)

GP- 2 - 12mm thick Frameless Tempered Clear Glass Partition in Powder Coated Aluminum Channel (14.50m x 3.00m)

GP – 3 - 12mm thick Frameless Tempered Clear Glass Partition in Powder Coated Aluminum Channel (10.80m x 3.00m)

GP – 4 - 12mm thick Frameless Tempered Frosted Glass Partition in Powder Coated Aluminum Channel (3.154m x 3.00m)

GP- 5 - 12mm thick Frameless Tempered Frosted Glass Partition in Powder Coated Aluminum Channel (5.688m x 3.00m)

GP- 6 - 12mm thick Frameless Tempered Frosted Glass Partition in Powder Coated Aluminum Channel (3.15m x 3.00m)

GP -7 - 12mm thick Frameless Tempered Clear Glass Partition in Powder Coated Aluminum Channel (4.10m x 3.00m)

GP- 8 - 12mm thick Frameless Tempered Frosted Glass Partition in Powder Coated Aluminum Channel (4.805m x 3.00m)

GP -9 - 12mm thick Frameless Tempered Frosted Glass Partition in Powder Coated Aluminum Channel (4.363m x 3.00m)

GP -10 - 12mm thick Frameless Tempered Frosted Glass Partition in Powder Coated Aluminum Channel (1.20m x 3.00m)

GP -11 - 12mm thick Frameless Tempered Clear Glass Partition in Powder Coated Aluminum Channel (1.933m x 3.00m)

GP – 12 - 12mm thick Frameless Tempered Clear Glass Partition in Powder Coated Aluminum Channel (6.971m x 3.00m)

GP -13 - 12mm thick Frameless Tempered Clear Glass Partition in Powder Coated Aluminum Channel (15.636m x 3.00m)

INSTALLATION OF WINDOWS

1. Surface Preparation

Ensure surfaces to receive panels are structurally sound, even, smooth, clean, dry, and free from defects detrimental to work.

W-1 - 1.5mm thick Aluminum Framed Powder Coated Awning Type Cum Fixed Type Window with 10mm Thick Reflective, Tempered Glass (3.60m x 2.845m)

- W-2 - 1.5mm thick Aluminum Framed Powder Coated Awning Type Window with 10mm Thick Reflective, Tempered Glass(1.80m x 0.60m)
- W-3 - 1.5mm thick Aluminum Framed Powder Coated Awning Type Window with 10mm Thick Reflective, Tempered Glass (3.00m x 0.60m)
- W-4 - 1.5mm thick Aluminum Framed Powder Coated Awning Type Window with 10mm Thick Reflective, Tempered Glass (2.40m x 0.60m)
- W-5 - 1.5mm thick Aluminum Framed Powder Coated Casement Type Window with 10mm Thick Reflective, Tempered Glass (1.20m x 1.20m)
- W-6 - 1.5mm thick Aluminum Framed Powder Coated Casement Type Window with 10mm Thick Reflective, Tempered Glass (3.60m x 1.20m)
- W-7 - 1.5mm thick Aluminum Framed Powder Coated Awning Type Window with 10mm Thick Reflective, Tempered Glass (1.20m x 0.60m)
- W-8 - 1.5mm thick Aluminum Framed Powder Coated Awning Type Window with 10mm Thick Reflective, Tempered Glass (3.00m x 0.60m)
- W-9 - 1.5mm thick Aluminum Framed Powder Coated Fixed Type Transactional Window with 10mm Thick Reflective, Tempered Glass (0.90m x 1.20m)
- W-10 - 1.5mm thick Aluminum Framed Powder Coated Fixed Type Window with 10mm Thick Reflective, Tempered Glass (7.20m x 4.70m)
- W-11- 1.5mm thick Aluminum Framed Powder Coated Awning Type Cum Fixed Type Window with 10mm Thick Reflective, Tempered Glass (7.20m x 4.70m)

Mirror Glass

Mirror glass shall be of high quality float glass free from imperfections and impurities, 6.3 mm (1/4 inch) thick. Silvering shall be performed by modern continuous operation under controlled conditions. The coating shall be of pure silver and of adequate thickness to provide reflectivity of 83% or more of incident light, and shall be without pinholes or other defects visible to the naked eye.

Refer to plans for locations, dimensions and details.

ITEM 10B : INDENT ORDERS**GENERAL NOTES**

The contractor should observe special consideration to indent order items that require longer lead time and checking of material availability under specified conditions of sale, the acceptance of which by the supplier constitutes a contract of sale.

The following are listed as the indent items:

- 12mm thick Phenolic Toilet Partition and accessories
- Roofing
- Aluminum Composite Panels
- Photoluminescent Signs and markings
- Tempered Glass Panels (Low-E Glass)
- Elevator and Escalator
- Gang Chairs
- Dining Sets
- Signages and logos
- 1200mm x 600mm Porcelain Lappato Tiles
- UPVC Baffle Ceiling

ITEM 10C : CARPENTRY AND JOINERY WORKS**SCOPE OF WORK**

The work shall consist of furnishing all tools, labor, equipment and materials, unless otherwise specified to complete all carpentry and joinery works shown on the Drawings and specified herein.

GENERAL REQUIREMENTS**a. Lumber Grades**

Lumber shall be of the best grade available, of the respective kinds required for the various parts of work; well seasoned, thoroughly dry and free from loose or unsound knots, sap, shakes or other imperfections impairing its strengths, durability and appearance. All exposed woodwork shall be smooth by dressed and sandpapered unless otherwise indicated or specified. Framing lumber shall be of the rough dimensions unless otherwise shown on the drawings.

b. Substitution of Lumber

Any lumber equally good for the purpose intended maybe substituted for the kind specified, subject to prior written approval of the Engineer. Provided, however, that in the substitution of the cheaper kind of lumber than that specified, a reduction in the contract price equal to the difference in the costs of the two kinds of lumber shall be made.

c. Delivery and Storage

The Contractor shall deliver lumber to the site in undamaged condition. Lumber shall be stacked in such a manner as to insure proper ventilation and drainage, and shall be supported at least 150 mm above-ground. Lumber shall be protected against dampness before and after delivery, and enough protection under cover in well ventilated enclosure, not exposed to extreme changes of temperature and humidity; and in a manner as to provide air-circulation around all surfaces of each pile to insure thorough air-seasoning. Lumber or millwork in buildings shall not be finished until concrete, masonry work and plaster are dry. Lumber shall be delivered at least thirty (30) days before use.

d. Grading of Plywood

Each sheet of plywood shall bear the mark identifying the plywood as to wood species, glue type and grade.

MATERIALS**a. Lumber**

Lumber for various uses shall be one of the species listed for the purpose indicated unless otherwise specified in the drawing. For any use not specified, the lumber shall be the best commercial grade normally used for the purpose, subject to the approval of the Engineer.

All framings shall be done as far as possible with carefully fitted mortise and tenon joints.

All doors, windows, transoms, or other opening where so indicated on plans, shall have frames and sills of the dimensions shown or as hereafter detailed, and all frames coming in contact with concrete shall be anchored by means of 20-d nails, spaced not more than 0.20m, apart, all around the contact surfaces. All frames shall be rabbetted, molded and cut with saw and cut under for water drips.

SPECIE	U S E
Yakal	All door jambs, headers and transom bars, wood plates and all other woodwork in contact with concrete or masonry and where indicated.
Apitong (pressure treated)	All truss members and rafters and where indicated; all wood framings and carpentry, except when in contact with concrete.
Tanguile (Kiln dried)	All exterior and interior mill work, siding, finish and trim, frame work and all other wood works not specifically mentioned; except when in contact with concrete.

b. Plywood

Plywood shall conform to Commercial Standard PSI and shall be of local manufacture.

Plywood to be varnished shall be tanguile or kalantas veneers (as indicated), ribbon grained, water resistant, Class B and of the thickness indicated.

Plywood to be painted shall be tanguile veneer ordinary rotary-cut, water resistant, Class C and of thickness indicated.

Plywood exposed to the outside elements or where indicated shall be waterproof or marine plywood and of the thickness indicated.

c. Fastenings

Fastenings shall be common nails, glue or specified, flat-head wood screws (F.H.W.S.), rough-head wood screws (R.H.W.S.), bolts or lag screws where specified or called for shall be used. Conceal fastenings as much as possible; where not possible, locate them in inconspicuous places, where nailing is permitted through woodwork smooth-finished face, conceal nail heads.

1. Nails

Shall be of the smooth shank, zinc coated, common wire nails of local manufacture, and of types and sizes best suited for the purpose.

2. Wood Screws

Shall be brass or cadmium plated of the best available commercial quality, and of types and sizes suited for the purpose.

PRESSURE TREATED LUMBER

a. Preservative Treatment

All lumber indicated to be pressure treated, shall contain any of the following net retention of solid preservative.

- a. Boliden Salts - 45.5 kg. dry chemical per cubic foot of wood
- b. Wolman Salts - 0.31 kg. dry chemical per cubic foot of wood
- c. Tenalith Salts - 0.34 kg. dry chemical per cubic foot of wood

The Contractor shall submit an affidavit signed by an official of the preservative treatment company to the Engineer. This affidavit shall indicate the net retention of solid preservatives obtained and shall certify that pressure treated lumbers have a moisture content that does not exceed 17 percent upon shipment from the treatment plant.

Where it is necessary to cut or bore pressure-treated lumber on the job, two coats of prepared concentrated preservatives solution shall be applied to the end-cut or bored surfaces.

ROUGH CARPENTRY

All work shall be well fitted, accurately set, and rigidly secured in place. Anchors and bolts (with nuts and washers) straps and tie rods shall be provided as required.

a. Cutting and Fitting

Cutting and fitting to accommodate other work shall be done in the required manner, and cut or damaged work shall be patched and made good.

b. Framing and Structural

Framing and structural lumber shall be well-seasoned, straight, square-edge stacks, and free from loose or unsound knots, bark edges or other defects that will impair its strength.

c. Plates for Walls and Partitions

Plates for walls and partitions shall be of the same width as the studs and shall form continuous horizontal ties.

Structural members shall not be cut, bored or notched for the passage of pipes or conduits without prior approval of the Engineer. All members damaged by such cutting or boring shall be reinforced by means of specially formed and approved sheet metal or steel shapes or remove or replaced with new member as directed.

Anchors, connectors and fastenings not indicated or specified otherwise shall be of the size and types necessary to suit the conditions encountered. Size, type and spacing of nails, screws or bolts for installation of manufactured building materials shall be as recommended by the product manufacturer unless indicated or specified otherwise.

Rough hardware, exposed to weather or in contact with exterior walls or masonry or slabs shall be zinc-coated except as specified otherwise.

All lumber surfaces in contact with concrete or masonry shall be given a brush coat of bituminous paint before installation.

JOINERY WORK

All lumber used for the joinery work shall be of the kinds and grades specified and shall be of the contours, patterns and profiles indicated.

All joints shall be made, installed tight and securely fastened in a manner approved by the Engineer. Exterior joints shall be mitered and interior angles coped. Panels shall be fitted to allow for shrinkage, avoid swelling, and insure that the work remain in place without warping, splitting and opening of joints.

Interior trims shall be approved standard stock moldings, except where special patterns or profiles are indicated.

Joints for cabinet work shall be glued in addition to nails or other fastening device required. Nailing shall be concealed where practicable. Where face nailing is used, nails shall be set for putty stopping.

All exposed surfaces shall be machined or hand sanded finished to an even smooth surface. No hammer marks or other unsightly marks shall be allowed on any wood panel or veneer.

WOOD LAMINATES AND WOOD PLASTIC COMPOSITE PANELS

INTRODUCTION

A. WOOD LAMINATES

A wood laminate is a thin sheet of material used to cover the core of a wood project in order to change the appearance of the material. Laminates may be any material, but typically they are made veneers, which are thin sheets of wood.

High-pressure decorative laminates are characterized by their qualities, durability, and functional performance. High-pressure laminate sheets are available in a wide variety of colours, patterns and surface finishes. They are resistant to wear, scratching, impact, moisture, heat, and staining; and possess good hygienic and anti-static properties, being easy to clean and maintain.

B. WOOD-PLASTIC COMPOSITE

Wood-Plastic Composite architectural products are a sustainable timber alternative with added benefits such as durability and strength.

SCOPE OF WORK

This item shall consist of furnishing all wood laminates and wood composite panels materials, labor, tools and equipment required in undertaking the proper installation as shown on the Plans and in accordance with this specifications.

SPECIFICATIONS

- Wood Laminates: 6mm THK substrate laminated on HPL Accent Matte Finish for Interior Cladding or any approved equivalent by the designing Architect.
- Wood Composite Panels: Supply and Installation of Wood-Plastic Composite panels in sizes: 500mm X 45mm X 50mm including angle bracket support or any approved equivalent by the designing Architect.

SUBMITTALS

A. PRODUCT DATA

Manufacturer's printed product literature, specifications, and data sheets

B. SHOP DRAWINGS

Indicate project layout; dimensions and thickness of panels; connections; details and locations of joints and sealant; methods of anchorage; number of anchors; supports; reinforcement; flashings; accessories; materials; and finishes.

C. SAMPLES

1. Sample materials for selection and verification of finishes, colors, and textures.
2. Sample of panel assembly.

QUALITY ASSURANCE

- A. Fabricator / installer to be accepted by the manufacturer.
- B. Fabricator / installer to have work similar in scope and size to this project.
- C. Take field measurements prior to completion of shop manufacture or fabrication.
Coordinate fabrication schedule with construction progress to avoid delay of work.
Field fabrication should be allowed to ensure proper fit and keep it to minimum with majority of fabrication being done under controlled shop conditions.

PREPARATION

Ensure surfaces to receive wood laminates and wood-plastic composite panels are structurally leveled, even, smooth, clean, dry, and free from defects detrimental to work. Notify consultant thru writing of conditions unfavorable to proper and timely completion of work. Do not proceed with erection until unsatisfactory conditions have been corrected.

ACCESSORIES

Screws, nuts, washers, bolts, rivets, angle bars and other miscellaneous fastening devices shall be made of non-corrosive materials such as aluminum and stainless steel.

ITEM 10D : PAINTING

GENERAL

General Requirements contain provisions and requirements essential to these Specifications; and apply to this section, whether or not referred to herein.

SCOPE OF WORK

This Section covers the surface preparation, coating materials and application of coatings systems required for the Works.

The work shall consist of furnishing of all labor, materials, equipment and other incidentals necessary for the supply of painting materials and the complete painting of surfaces as shown on the drawings in accordance with this Specification and as directed by the Engineer.

The term paint as hereinafter used includes emulsion paints, varnishes, oils, pigments, thinner and dryers.

All exposed metal surfaces, except metal surfaces embedded in concrete, shall be painted unless otherwise specified.

STANDARD

The following publications listed below, but referred to thereafter by basic designation only, forms a part of these Specifications to the extent indicated by the reference thereto:

Steel Structures Painting Council (SSPC) U.S. Specification JIS K 5628 Red-lead Zinc Chromate Anti-Corrosive Paint.

SUBMITTAL

1. The Contractor shall submit work method statements with lists of materials to the Engineer for approval twenty eight days before the starting of works. This statement shall include following items:
 - a. Type of paint and manufacturer
 - b. Manufacturer's specifications
 - c. Storage and delivery of materials
 - d. Surface preparation
 - e. Finish painting and drying
 - f. Touch-up painting, if any
 - g. Equipment
2. The Contractor, before placing order for the painting materials, shall submit to the Engineer for approval samples of materials. No placing of orders for material shall be made without his approval.

STORAGE AND DELIVERY

1. The Contractor shall deliver all material to the site in the original labeled sealed cans and containers, with labels intact and seal unbroken.
 - a. Seals shall remain unbroken until after inspection and acceptance of material by the Engineer.

- b. The Contractor shall deliver materials in ample quantities sufficiently in advance of the need to avoid any delay or interruptions in the works.
2. Paint in thinner shall be stored in accordance with the approved manufacturer's instructions.
- a. All regulations required for storage of paint shall be observed and all necessary safety signs required by governing codes shall be posted.
 - b. Any damage caused by failure to exercise proper precautions in paint storage shall be repaired.

MATERIAL REQUIREMENTS

PAINT

Paints for the protective coating system shall be the product of a manufacturer approved by the Engineer.

Paints for exterior finish must be with tile like durability and elegance, fast drying, solvent based acrylic, highly suitable for coastal or polluted areas with excellent anti-fungus properties and alkali resistance.

100% Acrylic, water based, quick-drying, easy to clean-up and environmentally friendly, resist dirt, stains, alkali, water, humidity, algae, mold and mildew growth and highly durable paint for interior finish.

An all-purpose synthetic quick dry paint for all types of wood and metal surfaces. It has high gloss, good color retention and outstanding durability.

For pipes, valves and equipment, galvanized and ungalvanized ferrous metal, use a 100% acrylic gloss paint, has excellent resistance to ultraviolet rays and resists chalking, cracking and color fading, dries fast and environmentally friendly.

SCHEDULE OF PAINTING

Architectural Items	
a. Exterior Finishes	
1. On Concrete Walls	
Three Coats, Concrete Masonry Paint	Elastomeric Paint or approved equal
2. Unprimed Ferrous Metal	
First Coat	Red Oxide Primer, #310 or approved equal
Second & Third Coat	Quick Dry Enamel or approved equal
3. On Concrete Block Wall	
Masonry Neutralizer	Masonry Neutralizer #44 or approved equal
Three Coats Concrete Masonry Paint	Elastomeric Paint or approved equal

4. On Wood	
First Coat Exterior Wood Primer	Flatwall Enamel or approved equal
Second & Third Coat Exterior enamel	Quick Drying Enamel or approved equal
b. Interior Finishes Location of the various finishes are listed in the Finish Schedule on the drawings or else will be confirmed by PPA	
1. On primer and coated metal two coats of interior semi-gloss enamel or as indicated in the Schedule finish	Red Oxide Primer #310, Quick Dry Enamel or approved equal
2. On Plaster	
First Coat	Masonry Neutralizer #44 or approved equal
Three Coats	Elastomeric Paint or approved equal
3. On Wood	
First Coat Enamel undercoater	Flatwall Enamel or approved equal
Second & Third Coat Exterior enamel	Quick Drying Enamel or approved equal
4. Wood Stain Finish	
First Coat Second & Third Coats Fourth & Fifth Coats	Oil Wood Stain , Lacquer Sanding Seale #1254 Clear Gloss Lacquer #1250 or approved equal
5. On Architectural Metal/ Aluminum Bar	
First Coat Second & Third Coats	Epoxy Primer High Performance Enamel Gloss Aluminum Automotive Spray Paint or approved equal
c. Non – Architectural Items (Piping, valves, equipment, etc.)	
1. Piping, valves, equipment etc. in rooms are to be painted	
2. Galvanized pipes and ducts	
Primer – one coat	Red Oxide Primer, #310 or approved equal
Finish – one coat	Quick Dry Enamel or approved equal
3. Black steel pipes	
Primer – one coat	Red Oxide Primer, #310 or approved equal
Finish – one coat	Quick Dry Enamel or approved equal
4. Mechanical Items	

a. Ungalvanized ferrous metal Primer – one coat Finish – one coat	Red Oxide Primer, #310 or approved equal Quick Dry Enamel or approved equal or approved equal
b. Galvanized ferrous metal Primer – one coat Finish – one coat	Red Oxide Primer, #310 or approved equal Quick Dry Enamel or approved equal or approved equal
c. Submerged galvanized ferrous metal Primer – one coat	Red Oxide Primer, #310 or approved equal
d. Buried miscellaneous ferrous surface valves, & flanged joints (excl. pipe) Primer – one coat	Red Oxide Primer, #310 or approved equal

EXECUTION

SURFACE PREPARATION OF STEEL

1. Steel surfaces shall be cleaned as follows:
 - a. All round welds, burrs and sharp surface projections shall be ground smooth and all weld splatter shall be removed prior to blast cleaning.
 - b. Sand abrasives, if used, shall be clean, and free from salt and extraneous matter. The sand shall pass through a 2.0mm test sieve, and be substantially retained on a 0.18mm test sieve, with at least 25 percent retained on a 0.355mm test sieve.
 - c. Metallic abrasive, if used, shall be sharp, hard and free from dust, and shall pass through a 1.8 mm test sieve.
 - d. Blast cleaning operations shall not be conducted on surfaces that will be wet after blasting and before coating, or when the surfaces are less than 10°C above degree points, or when the relative humidity of the air is greater than 95 percent.
 - e. Any oil, grease, soil, dust or other foreign matter deposited on the cleaned surfaces shall be removed prior to painting. In the event that rusting occurs after completion of the surface preparation, the surfaces shall be cleaned again in accordance with the specified method.
 - f. Particular care shall be taken to prevent the contamination of other corrosive chemicals before the application of the paint. Such contamination shall be removed from the cleaned surface by flash blasting and the paint applied immediately.
 - g. Care shall be taken to prevent contamination of cleaned and painted surfaces by cleaning operations in an adjacent area.
 - h. Surfaces not to be painted shall be suitably protected from the effects of cleaning and painting operations.

SURFACE PREPARATION OF WOOD

1. Wood surfaces shall be sanded to a fresh surface. Surface mould where present, shall be removed by washing, rubbing down and burning off as necessary. Resinous exudation and large knots shall be removed and replaced with filler or other materials approved by the Engineer.
2. Parts of timber to be enclosed in walls shall always be primed unless already impregnated. Priming shall be brushed on and a minimum of two coats applied to end grain. When the priming paint is hard, all cracks, holds, open joints, etc. shall be made good with hard stopping and rubbed down with fine abrasive paper. Priming of joinery shall be applied only on site after the Engineer has approved such joinery and before it is fixed. For internal surfaces primer coats shall be carefully flatted.

SURFACE PREPARATION OF CONCRETE AND PLASTER

Concrete and cement plaster surfaces to be painted shall be prepared by removing efflorescence, dust, dirt, grease, oil, asphalt, tar, excessive mortar and mortar dropping and by roughening to remove glaze. A zinc sulfate solution shall be applied before prime coat.

SURFACE PREPARATION FOR FIBER CEMENT SURFACES

Shall be dry and clean prior to application of the specified first-coat material. Oil, grease, or rust stains shall be carefully removed by the use of suitable solvent. Wire brushing will not be permitted. After the first coat has become dry and prior to application of finish coats, touch-up coats shall be applied to suction spots.

ALUMINUM FRAMES FOR DOORS AND WINDOWS

All metal surfaces shall undergo pre-treatment process which includes: desmutting, water-rinsing, degreasing/etching, water rinsing, zinc phosphating, water rinsing and acid rinsing.

Powder coating application, shall be factory applied and shall be done in one operation using an electro-static powder gun. The materials to be coated should be well connected to earth. Coating thickness should be kept to a minimum of 60 microns for exposed areas. On details which are to be treated mechanically after coating (drilling, sawing, etc.), the coating film must not exceed 100 microns.

The powder coating shall be oven cured in the range of 20 minutes at 220° C (metal temperature measured on the area with greatest metal thickness). The temperature variation in the oven should not exceed +/- 10° C.

Handling

Coated items should be cooled to no less than 40° Centigrade before handling. Precautions should be taken to avoid damages on the finished coating during stacking, storing and transportation.

Storage and Delivery

Inspect materials delivered to the site for damage. Unload and store with minimum handling. Provide storage space in dry location with adequate ventilation, free from dust or water and easily accessible for inspection and handling. Store materials neatly on the floor, properly stacked on non-absorptive strips or wood platforms. Protect finished surfaces during shipping and handling using manufacturer's standard method.

WOOD REPAIR

Badly decayed areas shall be removed and repaired. Areas and pieces decayed beyond repair shall be replaced with new pieces that match originals in all respects. Moderately decayed areas, weathered, or gouged wood shall be patched with approved patching compounds, and shall be sanded smooth. The source or cause of wood decay shall be identified and corrected prior to application of patching materials. Wet wood shall be completely dried to a moisture content not exceeding 12 percent, as measured by a moisture meter, to its full depth before patching, unless otherwise authorized. Wood that is to be patched shall be clean of dust, grease, and loose paint.

1. Epoxy Wood Repair

Epoxy wood repair materials shall be applied in accordance with manufacturer's written instructions. Health and safety instructions shall be followed in accordance with the manufacturer's instructions. Clean mixing equipment shall be used to avoid contamination. Mix and proportions shall be as directed by the manufacturer. Batches shall be only large enough to complete the specific job intended. Patching materials shall be completely cured before painting or reinstallation of patched pieces.

2. Epoxy Consolidant and Epoxy Paste

Epoxy liquid wood consolidant shall be used:

1. To penetrate and impregnate deteriorated wood sections in order to reinforce wood fibers that have become softened or absorbent.
2. As a primer for areas that are to receive epoxy paste filler. Epoxy paste shall be used to fill areas where portions of wood are missing such as holes, cracks, gaps, gouges, and other voids.

MIXING AND THINNING

Mixing and thinning of paint shall be done in accordance with the approved manufacturer's printed instructions. The pot life of each paint as stated by the manufacturer shall not be exceeded.

WEATHER CONDITION

The paint shall not be applied when the relative humidity is above 85 percent. The paint shall not be applied in rain, wind, fog, dust or mist.

APPLICATION

Workmanship shall be first class in every respect. All work shall be done in a workmanship manner so that the finished surfaces shall be free from runs, chop, ridges, waves, laps and unnecessary brush marks. All coats shall be applied in such manner as to produce an even film of uniform thickness. Edges, corners, crevices, welds and rivets shall receive special attention to ensure that they receive an adequate thickness of paint.

All painting shall be done by thoroughly experienced workmen.

Safety regulations shall be adhered to at all times, including the wearing of respirators by persons engaged on assisting in spray painting. Adjacent areas and installation shall be protected by the use of cloths or other approved precautionary measures.

Plain enamel and varnish shall be applied carefully with good clean brushes or approved spraying equipment, except that the initial coat on any surface shall be applied with brush. Sufficient time

shall be allowed between coats to assure thorough drying and each coat shall be in proper condition before receiving the next coat.

Sanding and dusting as required shall be performed between coats in varnishing work. Finish coat shall be smooth and free from runs, sags, and other defects. Exterior paint shall not be applied during rainy days.

All paint when applied shall provide a satisfactory film and smooth, even surface. Paint shall be thoroughly stirred and kept at a uniform consistency during application. Powdered metallic pigments added at the time of use shall be mixed by adding the powder in small increments to about one-third of the base paint or vehicle, with thorough mixing to obtain a smooth paste. The remainder of the base paint shall then be thoroughly stirred in.

Different brands of emulsion paints shall not be mixed prior to application of the materials.

Where necessary to suit conditions of surface temperature, weather and method of application, the package paint may be thinned immediately prior to application in accordance with the approved manufacturer's directions, but not in excess of 125 cc of suitable thinner per liter (one pint per gallon). Before using, the paint shall be mixed to a uniform consistency and shall be stirred frequently during application.

Paints other than water-thinned paints shall be applied only to surfaces which are completely free of moisture as determined by sight or touch and only such combinations of humidity to be painted as will cause evaporation rather than condensation.

Surfaces which have been cleaned, pretreated and/or otherwise been prepared for painting shall be primed or painted with one coat of finish paint as soon as practicable after such preparation has been completed, but in any event prior to any deterioration of the prepared surfaces.

The first coat of paint on all exterior surfaces shall be applied by brush. Interior prime coats and all other subsequent coats on either exterior or interior surfaces may be applied by brush or spray. Whenever spraying is permitted all areas inaccessible to spray painting shall be coated by brushing or other suitable means. Brushes to be used for application of water-emulsions shall be soaked in water for a period of 2 hours prior to use.

All cloths and cotton waste which might constitute a fire hazard shall be placed in closed metal containers or destroyed at the end of each day.

Upon completion of the work, all staging, scaffolding, and containers shall be removed from the site or destroyed in a manner approved by the Engineer. Paint spots, or stains upon adjacent surfaces shall be removed and the entire job left clean and acceptable to the Engineer.

No smoking shall be permitted in the vicinity where painting is going on.

TOUCH-UP PAINTING

Touch-up painting shall be done with the same paint as used for the original coat. The resulting minimum dry film shall be the same as for the original coat.

Touch-up painting shall include cleaning and painting of field connections, welds and all damaged or defective paint and rusted areas.

During touch-up painting, only loose, cracked, brittle or non-adherent paint shall be removed during cleaning. All exposed edges shall be feathered. Touch-up painting shall be performed in a manner which will minimize damage to sound paint. Rust spots shall be thoroughly cleaned and edges of the existing paint shall be scraped back to sound material.

DRYING

1. No primer or paint shall be forced to be dried under conditions which will cause cracking, wrinkling, blistering, formation of pores which would detrimentally affect the condition of the paint.
2. No drier shall be added to the paint unless specified in the approved manufacturer's instructions.
3. Painted surfaces shall be protected from dust, dirt, and the elements of the weather until dry to the fullest extent practicable.
4. After drying, any areas of paint damaged from any cause shall be removed, the surface again prepared and then touched-up with the same paint and to the same thickness as the undamaged areas as specified in sub-section 4.14.3.7 above.

HANDLING

1. Precautions shall be taken to minimize damage to paint films resulting from stacking for drying.
2. Paint which is damaged in handling shall be scraped off and touched-up with the same paint and in the same thickness as was previously applied to the damaged area at Contractor's expense.

INSPECTION

1. All works and materials supplied under this Specification shall be subject to inspection by the Engineer.
2. The Contractor shall correct such works or replace such materials found defective under these Specifications at Contractor's expense.

ITEM 10 E : ALUMINUM COMPOSITE PANEL**I. INTRODUCTION****A. MATERIAL COMPOSITION**

Aluminum Composite Panel (ACP) is a lightweight durable panel made of laminated aluminum and polyethylene core compound, coated with an advanced fluorocarbon paint Polyvinylidene Fluoride (PVDF) to ensure the excellent durability of the surface finish. It is an excellent material for exterior and Interior cladding of new building construction as well as retro fit applications. It also has a high degree of levelness to preserve the fine architectural design and can be roller bended to suit various design shapes. The laminated structure of ACP ensures exceptional strength of the panel.

THICKNESSES:

3mm (Polyester) 4 to 6mm PVDF/+Nano

B. CHARACTERISTICS

1. Flatness—as the composite material is rigid, the flat surface can be preserved. This is considered a major advantage of ACP.
2. Fire Resistance—ACP are laminated at Temperatures from 200° to 250° to bond aluminum sheets to the polyethylene core. The non-flammable aluminum cover sheets protect the plastic core.
3. Light Weight—as the weight is less than ½ to ⅓ Of the weight of porcelain enamel, iron, copper, stainless and other metal panels, consequently it can reduce the weight of the building.
4. Durability—ACP is highly resistant to chemical corrosion due to the PVDF coating. The composite material is rigid, resistant to blows, breakage, and pressure and has high bending and breaking strength.

SPECIFICATION

- I. Aluminum Composite Panel (ACP) must be composed of density polyethylene core sandwiched between two sheets of aluminum,
- II. It must be strong, lightweight approximately 5.5kg/sqm. But must be exceptionally flat.
- III. The ACP composition
 - Two sheets of aluminum
 - Front side aluminum roll coated with polyvinylidene fluoride PVDF according to AAMA605.2 requirements.
- IV. PVDF coating finish adhere to the following standards.

Testing Item	Standard	Result
Finished coat thickness	ISO 2360 (CNS 8406)	27.6m
Gloss	ASTM D532-89	20 ~ 45 %
Pencil hardness	ASTM D3363-00	2H
Toughness	ASTM D4145-83	2T no rift
Adhesive force	ASTM 3359-97	4B
Impact resistance	ASTM D2794-93	>100 kg. cm.
Abrasion resistance	ASTM D968-93	64.6 L/mil
Mortar resistance	ASTM 605.2-90	24 Hrs. pat test exceed
Humidity resistance	ASTM D714-97	3000 hr no blister
	ASTM D2247-02	
Boiling- water resistance	ASTM D3359-B	Passed
Salt-spray resistance	ASTM D117-03	3000 hr no blister
Acid resistance	ASTM D1308-87	No effect
	AAMA 605.2-91, TEST #7, 7.31	
Alkali resistance	ASTM D1308-87	Passed
Solvent resistance	ASTM D2248-73	Passed
	ECCAT T5 & NCCA No. 11-18	
Color retention	ASTM D2244-93	$\Delta E = 0.34$
Chalk resistance	ASTM D4214-98	No chalking
Gloss retention	ASTM D2244-93	84.2 %

- V. Total thickness must be 4.0mm minimum (standard)
- VI. Framing must also be made of aluminum to prevent corrosion of the panels.
- VII. Aluminum Composite panel supplier must be the same company that will install the framing and will fabricate and install all panels. This is to insure optimum workmanship. All labor and installation must have a warranty of not less than one year.

Methodology

II.SUBMITTALS

A. PRODUCT DATA

Manufacturer's printed product literature, specifications, and data sheets

B. SHOP DRAWINGS

1. Indicate project layout and elevations; dimensions and thickness of panels; connections; details and locations of joints and sealant; methods of anchorage; number of anchors; supports; reinforcement; flashings; accessories; materials; and finishes.

2. Indicate proposed joints details providing watertight and structurally sound panel system that allows no uncontrolled water penetration on inside face of panel system as determined by ASTM E331.

C. SAMPLES

- 1. Sample of panel system materials for selection and verification of finishes, colors, and sealant colors.
- 2. Sample of panel assembly.

D. TEST REPORTS (as requested)

Certified test reports for ACP from approved independent testing laboratories indicating compliance with specifications for specified performance, characteristics, and physical properties.

III. QUALITY ASSURANCE

- A. Fabricator / installer to be accepted by the manufacturer.
- B. Fabricator / installer to have work similar in scope and size to this project.
- C. Take field measurements prior to completion of shop fabrication. Coordinate fabrication schedule with construction progress to avoid delay of work. Field fabrication should be allowed to ensure proper fit and keep it to minimum with majority of fabrication being done under controlled shop conditions.
- D. Maximum deviation from vertical and horizontal alignment of erected panels should be made.
- E. Assume responsibility for components of exterior panel system including, but not limited to, attachment to sub-construction, panel-to-panel joinery, panel-to-dissimilar-material joinery, and joint seal associated with panel system.

IV. DELIVERY, STORAGE, and HANDLING

- A. Cover exposed surfaces with pressure-sensitive heavy protection paper or apply strippable plastic coating, before shipping to the job site.
- B. Leave protective covering in place until final cleaning of building.
- C. Deliver materials in (manufacturer's) original sealed packaging.
- D. Store panels and accessories in a dry, secure location and protect from weather.
- E. Protect finish and edges of panel.

V. LOADING AND UNLOADING

- A. Panels must be handled carefully to prevent damage
- B. Panels may buckle if they are not properly supported.
- C. A forklift may be used for panels up to 10 feet (3 meters) long. However, some means of supporting the panel load over a longer distance from the forks may be used.

VI. PREPARATION

Ensure surfaces to receive panels are structurally sound, even, smooth, clean, dry, and free from defects detrimental to work. Notify consultant thru writing of conditions unfavorable to proper and timely completion of work. Do not proceed with erection until unsatisfactory conditions have been corrected.

VII. ACCESSORIES

- A. Extrusions, formed members, sheet, and plate are in accordance with ASTM B209 and recommendations of Manufacturer's

- B. Panel stiffeners are structurally fastened or restrained at ends and secured to rear face of ACP with double-sided tape of sufficient size and strength to maintain panel flatness.
- C. Sealant within panel system to conform with Manufacturer's standards to meet performance requirements.
- D. Fasteners are not exposed except where unavoidable.

ACP Color / Thickness/ Location

Wall Cladding / Parapet Wall -	4mm thk. ACP (Black Galaxy)
Canopy Ceiling -	4mm thk. ACP (Black Galaxy)
Theme Accent	
Color 1 -	4mm thk. ACP (High Gloss Red)
Color 2 -	4mm thk. ACP (Glossy Orange)
Color 3 -	4mm thk. ACP (Glossy Yellow)
Color 4 -	4mm thk. ACP (Sky Blue)
Color 5 -	4mm thk. ACP (High Royal Blue)
Color 6 -	4mm thk. ACP (Shoots Green)
Color 7 -	4mm thk. ACP (Deep Rose)

Details are shown in the plans.

ITEM 10F : ALUMINUM PERFORATED CEILING PANEL**GENERAL**

General Requirements contain provisions and requirements essential to these Specifications; and apply to this section, whether or not referred to herein.

SCOPE OF WORKS

This Item covers the use of aluminum panel as perforated ceiling panel and shall consist of furnishing and installing materials, tools, labor and equipment necessary for aesthetic purposes as indicated on the Plans and in accordance with this Specifications.

MATERIAL REQUIREMENTS**Aluminum**

The aluminum shall be high strength, heat-treatable alloy which provides good formability and weldability and good corrosion resistance. It shall be suitable for a wide variety of architectural applications and of commercial quality unless specified in the Plans. It shall conform to the applicable requirements of ASTM B 209M, Standard Specification for Aluminum and Aluminum Alloy Sheet and Plate.

Thickness

Thinner material perforate easier and faster. It shall have a gauge thickness tolerance of + 0.2 mm.

Panel Shape and Size

Panel shape and sizes shall be as indicated in the Plans or as approved by the Engineer.

Aluminum panels shall be equipped with perimeter welded metal frames, return edges, borders mounting holes attachment brackets and clips. It shall be dimensioned as indicated on the Plans and as approved by the Engineer with a width and length tolerances of + 2.0mm and + 4.0 mm respectively.

Perforations**Shape and Size**

The shape of perforations shall be as indicated on the Plans using the standard shapes

Size : 1200mm X 600mm, T = 0.70mm
600mm X 600mm, T = 0.70mm

Hole Diameter : 2.0mm

Weight : 1.94 kg/ sqm

Powder Coated Finish : Bone White Color with Black tissue felt in- fill to prevent penetration of dust.

In any cases that a custom shape perforations is needed for functional requirement spacing and size of perforation shall be provided.

The hole diameter should not be less than the thickness of the aluminum panel.

Pattern

Staggered pattern perforations shall have an unfinished end pattern that appears incomplete at both ends of the sheet.

For staggered perforations both Round and Square the pattern stagger shall be in the short dimension of the sheet. Holes in a straight row pattern shall be parallel to long dimension of sheet.

Slotted Perforation - Slots shall be identified if to be furnished parallel with either the length or width of the sheet.

Margin

The "margin" on a perforated sheet or plate refers to the distance from the edge of the sheet to the first perforation along the same dimension. "No margin" refers to the last row or set of perforations extending off the sheet or plate.

The long side of a sheet shall be supplied with minimum margins. The short side of a sheet will have either minimum margins or no margins.

CONSTRUCTION REQUIREMENTS

Installation

Install in accordance with manufacturer's installation instructions and approved shop drawings.

1. Level the ceiling height by the use of water level or laser beam.
2. Perimeter trims shall be installed using screw, nails or other applicable fasteners depending on wall type.
3. The ceiling shall be set out from the center to the perimeter wall. The center to center spacing for Triangle Keel shall be 600mm.
4. The maximum distance from the wall to first suspension part shall be 600mm.
5. The Suspension Part Twin Clamps (together with drop –in anchor installed at the concrete slab) shall be spaced 600mm on center

Note :

The end of the threaded bolt shall be spaced on the drop – in anchor and the other end shall be attached to the suspension Part Twin Clamps using nuts.

6. Tringle Keel shall be attached to the Suspension Part Twin Clamps.
7. When the accessories have been installed, adjustment shall be made to ensure that the whole suspension ceiling is leveled.
8. Slightly push the Aluminum Ceiling Panel upward the ends of the panel until it rest with the triangle keel.

Inspection

When items not meeting specification requirements are discovered, their existence shall be called to the attention of the manufacturer prior to installation. Possible use of such items may be adjudicated among the responsible parties involved, based on the nature of the deficiency and the effect on the performance of the ceiling.

When rejection occurs, the manufacturer shall have the right to examine the rejected material. After removal of the portion not conforming to the specification, resubmission of the lot shall be permitted.

The inspection of specific ceiling areas for acceptability shall be made with lighting conditions corresponding to that of final building occupancy. If temporary lighting must be used, care shall be taken to position lights such that temporary conditions will approximate the final lighting condition.

ITEM 10G : VARIOUS TYPES OF FURNITURE**GENERAL**

General Requirements contain provisions and requirements essential to these Specifications; and apply to this section, whether or not referred to herein.

SCOPE OF WORK

The work covered by this section consist of furnishing all labor, materials, equipment, tools and incidentals necessary to undertake, complete supply of gang chairs for the buildings as indicated on the drawings and as specified herein.

MODULARS

<i>Modular System</i>	<i>Unit</i>	<i>Quantity</i>
Modular Office Table	pc	6.00
L-Shaped Table	pc	2.00
L-Shaped Executive Table	pc	1.00
Charging Table (5.5 m X 0.50m)	pc	6.00
Worktop Table for Charging Station	set	4.00

DINING SETS & CHAIRS

	<i>Unit</i>	<i>Quantity</i>
Mid back Chair / Clerical Chair	set	7.00
Round Office Chair	set	6.00
Barstool	set	65.00
Highback Chair	set	1.00
2- Seater Sofa	set	5.00
3-Seater Gang Chair	set	5.00
4-Seater Gang Chair	set	6.00
5-Seater Gang Chair	set	5.00
Side Chairs (For Visitors)	set	4.00
4- Seater Dining Sets (Square Table & Chairs)	set	105.00
4- Seater Dining Sets (Round Table & Chairs)	set	155.00
Side Table	set	6.00

Square Center Table	set	2.00
Foldable Diaper Changing Counter	set	2.00

OTHERS

Plain Hospital Bed	set	2.00
Water Drinking Station	set	4.00
Cigarette Butt Bin	set	3.00
Trash Bins	no.	35.00

SUBMITTAL

1. Shop drawings for all gang chair for the building shall be submitted in advance to allow twenty eight days for review and approval. Shop drawings shall indicate materials and details of finishing works. The Contractor shall be responsible for all errors of detailing and fabrication, and for the correct finishing work items shown on the shop drawings.
2. The Contractor, before placing order for the supply shall submit to the Engineer for approval representative samples of finishing materials. No placing of orders for material for finishing works shall be made without his approval.

EXECUTION

All materials will be delivered and installed (if needed to be installed) on site.

ITEM 10H : SUPPLY AND INSTALL OF STAIR NOSING**GENERAL**

General Requirements contain provisions and requirements essential to these Specifications; and apply to this section, whether or not referred to herein.

SCOPE OF WORK

The work covered by this section consist of furnishing all labor, materials, equipment, tools and incidentals necessary to undertake, complete supply and install of stair nosing for the buildings as indicated on the drawings and as specified herein.

STAIR NOSING

1. Supply and installation of 50mm x 10mm thick. Stair Nosing (Rigid Type)

SUBMITTAL

1. Shop drawings for all stair nosing for the building shall be submitted in advance to allow twenty eight days for review and approval. Shop drawings shall indicate materials and details of finishing works. The Contractor shall be responsible for all errors of detailing and fabrication, and for the correct finishing work items shown on the shop drawings.
2. The Contractor, before placing order for the finishing materials shall submit to the Engineer for approval representative samples of finishing materials. No placing of orders for material for finishing work shall be made without his approval.

ITEM 10I : CONCRETE WATERPROOFING

GENERAL

General Requirements contain provisions and requirements essential to these specifications and apply to this Section, whether or not referred to herein.

SCOPE OF WORK

The work shall cover the waterproofing requirements for building as shown on the drawings.

The work shall consist of furnishing all labor, materials, equipment and other incidentals necessary for the integral waterproofing works where required as shown on the drawings and in accordance with the requirements of these specifications as directed by the Project - In -Charged.

SUBMITTAL

1. Material description and physical properties, application details, and recommendations regarding shelf life, application procedures, and precautions on flammability and toxicity.
2. Samples for each waterproofing type.

DELIVERY AND STORAGE

Deliver manufactured waterproofing materials in manufacturer's original, unopened containers, with labels intact and legible. Containers of materials covered by referenced specification number shall bear the specification number, type, and class of the contents. Store and protect materials in accordance with the manufacturer's instructions, and use within their indicated shelf life. Promptly remove from the site materials or incomplete work adversely affected by exposure to moisture. Use pallets and canvas tarpaulins to cover stored materials top to bottom.

PRODUCTS

I. DEEP PENETRATING SEALER

Deep Penetrating Sealer (DPS) is an environmentally friendly, non-toxic, odorless, clear, water-soluble liquid compound, which is safe and easy to use.

Deep Penetrating Sealer (DPS) penetrates below the surface and chemically reacts with the alkali and lime found in concrete. This reaction creates a silica gel membrane within the pores and capillaries of the concrete, permanently sealing it against the ingress of moisture yet allowing the concrete to breathe. Over a period of time, the silica gel membrane hydrates and solidifies into a crystalline structure, increasing the hardness and strength of both new and old concrete while reducing moisture vapor emissions and permanently stopping the penetration and flow of water and water-borne contaminants such as chlorides and acids, both on the positive or negative side forging a waterproofed and preserved concrete structure.

EXECUTION

- All existing dirt and other surface contaminants adhering on the surface must be thoroughly removed. Apply Concrete Neutralizer using sufficient coats to completely neutralize the surface. Do not wash off. When sufficiently dry, dust lightly to remove crystalline deposits.
- Mix thoroughly the product mixture as per manufacturer's instruction. Any change from the recommended proportion will affect its quality. Scrape the bottoms, sides and corners of the

container to ensure complete and full blending. Prepare only enough quantities that can be used within the pot-life period. Do not delay application. Apply DPS by brush or roller or by using an airless spray.

- Allow to cure overnight prior to application of topcoat.

II. FLEXIBLE MODIFIED CEMENTITIOUS

Flexible Modified Cementitious (FMC) is a two-component latex modified cementitious coating. It can be simply achieved by mixing the pre-packed dry-mixing powder with the formulated flexible latex admixture, and subsequent brushing the slurry on various substrates. It protects a wide range of buildings and structural concrete components with excellent resistance to water, aggressive chemicals, long-term weathering, and scratching. It is applicable for those structures subjected to long-term water immersion.

1. Free surfaces from dirt or foreign materials. For the waterproofing to work best, manufacturers recommend the surfaces be sand blasted, bush-hammered or acid-etched.
2. Apply 2 coats of the cementitious waterproofing. The first coat could include the manufacturer's materials only. The second coating will include a cement-sand mixture and also have chemical and metallic elements too. If supplementary waterproofing is required, then a third coat may be required. This typically includes sand and cement for that extra protection.

Methods of Application

Trowel

Application of the coating is done using the handheld trowel, by simply applying and spreading the coating using the trowel.

Spray

This method uses spraying equipment like the ones used in painting vehicles. It is preferred due to its precise finish and efficiency. It is also faster to use the spray than the trowel method.

Brush

Use a typical brush similar to roll brushes that are used in painting houses. It also has a uniform finish and is faster to use compared to the trowel.

It is good to note that different surfaces will dictate the method of application.

ITEM 10J : TOILET PARTITION

GENERAL

General Requirements contain provisions and requirements essential to these Specifications; and apply to this section, whether or not referred to herein.

SCOPE OF WORK

Furnish and install toilet partitions as shown on drawings and as specified herein.

SUBMITTALS

1. Submit shop drawings indicating elevations of partitions, full scale sections, thickness and gauges of metal, fastenings, proposed method of anchoring, the size and spacing of anchors, details of construction, hardware, fittings, mountings, and other related items and installation details.

2. Submit sample one of each item of hardware, fittings, fastening, and each type of panel. The panel sample shall be cross-sectioned not less than 150 mm by 150 mm in size and shall show finish on base material and core of the panel.

3. Submit manufacturer's data literature for each item of hardware, fitting, fastening and each type of panel, complete with description of materials, finishes, and anchoring devices, and appurtenances.

4. Submit one sample of each color of partition for verification that products match the color indicated. Where colors are not indicated, submit the manufacturer's standard color samples for selection by the Architect.

DELIVERY AND STORAGE

Deliver materials to the site in original sealed containers or packages, bearing the manufacturer's name, brand designation, specification number, type, style and finish as applicable. Store and handle materials in a manner to protect them from damage.

MATERIALS

Toilet compartments/cubicles - comprising 12mm thick intermediate panels, doors, and partitions/compartments (compact laminated phenolic board) including door frame system urinal divider, cubicle divider, hardware and accessories in stainless finish and all other incidentals to complete.

Sizes, dimensions of doors, cubicles and dividers as shown on plans. Color shall be as selected by Architect.

All the accessories shall be of heat chemical and bacteria resistant.

All edges of doors and pilasters are chamfered and finish without any metal trimming.

EXECUTION

INSTALLATION

Installation of toilet partitions and urinal screens shall be in accordance with approved shop drawings and manufacturer's installation and directions.

ITEM 10K : FACILITIES AND DEVICE FOR PERSONS WITH DISABILITY**SCOPE OF WORK**

The work shall consist of furnishing materials, tools, labor and incidentals necessary for the construction/installation of facilities and device for disabled persons as shown on the Drawings and in accordance with the Implementing Rules and Regulations of Batas Pambansa Bilang 344 and this Specification.

MATERIAL REQUIREMENTS**GRAPHIC SIGNS**

Graphic signs like the International Symbol of Access shall be fabricated from plastic materials, white color with United Nations Blue (Pantone 279) color background. Letters and symbols shall be laminated and raised from the background.

HANDRAILS

Handrail for ramp shall be 30mmØ - 50mmØ tubular stainless-steel buff finished. It shall be provided with a small hole as of a Braille system.

GRABRAIL

Grabrail shall be manufactured from gauge 18 tubular stainless steel 30mmØ – 40mmØ and provided with safety grip finish.

CONCRETE MATERIALS FOR RAMPS

1. Portland cement shall conform with the requirement of "Reinforced Concrete".
2. Aggregates shall conform with the requirements of "Reinforced Concrete".
3. Temperature bars shall have diameter of 10mm conforming with the requirements of "Concrete Works".

EXECUTION**GRAPHIC SIGNS**

1. Directional and information signs, indicating the location of the ramp for physically handicapped persons, shall be installed / placed at the front of the main entrance of the Building. The signed board size and dimensions shall be based on DOTr approved Standard Design, schedule 40, signpost and the text and arrow shall be in accordance with the International Symbol of Access "B". Manual (See attached drawings and tabulation).
2. Signs shall be placed at the entrance and exits of the ramps and toilets, installed at conspicuous locations. The signboards shall be based on DOTr approved Standard Design Manual (See attached drawings and tabulation).

RAMP

The ramp shall be constructed as shown on the drawings and with a nonskid surface and tactile strips.

ITEM 10L : HANDRAILS, RAILINGS AND GUARDRAILS

GENERAL

General Requirements contain provisions and requirements essential to these Specifications; and apply to this section, whether or not referred to herein.

SCOPE OF WORK

The work covered by this section consists of furnishing all labor, materials, equipment, tools and incidentals necessary to undertake, complete the installation of handrails, railings and guardrails as indicated on the drawings and as specified herein.

SUBMITTAL

1. Manufacturer's technical data for products and processed used in handrails, railing, guardrails system, including finishes and grout.
2. Shop Drawings showing details of fabrication and installation for each type and of handrail, railing, and guardrails required including plans, elevations, sections, profiles of rails, fittings, connections, and anchors.
3. Prepare samples of each type of metal handrails & railings stainless steel hairline finish. Where finish involves normal color and texture variations, include sample sets composed of two or more units showing limits of such variations expected in completed works.
 - Include 6" long samples of each distinctly different railing member including guardrails, handrails, top rails, posts, and balusters. Include samples of fittings and brackets if requested by Architect.
 - Include sample of typical welded connection.

QUALITY ASSURANCE

Single Source Responsibility

Obtain handrails, guardrail and railing systems of each type and material from a single manufacturer.

STORAGE

Store handrails, guardrail and railing systems in clean, dry locations, away from uncured concrete and masonry, protected against damage of any kind. Cover with waterproof paper, tarpaulin, or polyethylene sheeting; allow for air circulation inside the covering.

FABRICATION

General

Fabricate handrails and railing systems to design, dimensions and details shown. Provide handrail and railing members in sizes and profiles indicated, with supporting posts and brackets or size and spacing shown, but not less than required to comply with requirements indicated for structural performance.

Shop Assembly

Pre-assembled items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.

Welded Connections

Fabricate handrails, guardrail and railing systems of materials for interconnections of members of welding. Use welding method, which is appropriate for metal and finish, indicates and develops strength required to comply with structural performance criteria. Finish exposed welds and surfaces smooth, flush, and blended to match adjoining surfaces.

Form changes in direction of railing members by bending members by metering, or as indicated on the drawing, as approved by the Architect.

Furnish inserts and other anchorage devices for connecting handrails, guardrail and railing systems to concrete or masonry work. Fabricate anchorage devices, which are capable of withstanding loading imposed by handrails, guardrails and railing systems.

Coordinate anchorage devices with supporting structure.

a. For railing, and guardrail posts set in concrete provide pre-chiseled openings and insert posts as indicated on drawings. Fill opening with non-shrink, non-metallic grout.

MATERIALS

General

Comply with standards indicated for forms and types of metals indicated or required for handrail and railing system components.

- a. Stair Railings:
As indicated on plans.
- b. Stair Handrail:
As indicated on plans.
- c. Guardrail
As indicated on plans.
- d. Glass Railings
As indicated on plans.

Refer to plans for the required dimension of various types of stainless steel railings and location.

Fastenings: commercial types, except where special types are shown or required.

Fastenings for all exterior work shall be non-ferrous, unless otherwise shown. Fastenings for steel and aluminum and for all other interior work, where exposed, shall match the fastened metal.

Miscellaneous materials or accessories not listed above shall be provided as specified hereinafter the various items of work and/or indicated on the drawings, or in accordance with manufacturer's specifications.

GLASS FINISHES

All glass materials shall be delivered at jobsite with labels affixed indicating quality, make, type and thickness.

MATERIAL

Use 10mm (13/32") thick tempered glass of clear quality

EXECUTION

PREPARATION

Ensure surfaces to receive panels are structurally sound, even, smooth, clean, dry, and free from defects detrimental to work.

INSTALLATION

- a. Safety precautions and procedure shall be observed in determining the sizes and in providing the required clearances by measuring the actual opening to receive the glass.
- b. Secure glass with stainless steel brackets.

METAL FINISHES

Comply with NAAMM "Metal Finishes Manual" for recommendations and designations of finishes, except as otherwise indicated.

EXECUTION

PREPARATION

- a. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages, such as sleeves, concrete inserts, anchor bolts, and miscellaneous items having integral anchors, which are to be embedded in concrete and masonry construction. Coordinate delivery of such items to project site.

- b. Field Measurements
Take field measurements prior to fabrication.

INSTALLATION

GENERAL

- a. Fit exposed connections accurately together to form tight, hairline joints.
- b. Perform cutting, drilling, and fitting required for installation of handrails, guardrail and railing systems. Set work accurately in location, alignment, and elevation, plumb, level, true, and free of rack, measured from established lines and levels.

c. Field Welding

Comply with applicable AWS specification for procedures of manual shielded metal-arc welding, for appearance and quality of welds made, and for methods used in correcting welding work. Weld connections that are not to be left as exposed joints, but cannot be shop welded because of shipping size limitations. Grind exposed welded joints smooth and restore finish to match finish of adjacent rail surfaces.

d. Prior to anchoring, adjust handrails and railing systems to ensure matching alignment at abutting joints. Space posts at interval indicated but not less than that required by design loading.

ANCHORING POSTS

a. Concrete-Anchored Posts: Provide chiseled opening on concrete base as indicated on the drawings to receive railing posts and required anchoring system. holes of all loose material, insert posts, and fill annular space between post and concrete with non-shrink, non-metallic epoxy grout, mixed and placed to comply with grout manufacturer's directions.

RAILING CONNECTIONS

a. Welded Connections: Use fully welded joints for permanently connecting railing components by welding. Cope or butt components to provide 100 percent contact or use manufacturers' standard fittings designed for this purpose.

ANCHORING RAILING ENDS

a. Anchor railing ends to metal surfaces with manufacturer's standard fittings using concealed fasteners, unless otherwise indicated.

b. Anchor Railing Ends to Concrete or Masonry, use drilled-in expansion shields and concealed hanger bolts, unless otherwise indicated.

PROTECTION

a. Protect finishes of railing, handrails and guardrails system from damage during construction period by use of temporary protective coverings approved by railing manufacturer. Remove protective covering at time of Substantial Completion.

b. Restore finishes damaged during installation and construction period so that no evidence remains of correction work. Return items which cannot be refinished in the field to the shop; make required alterations and refinish entire unit, or provide new units as required.